

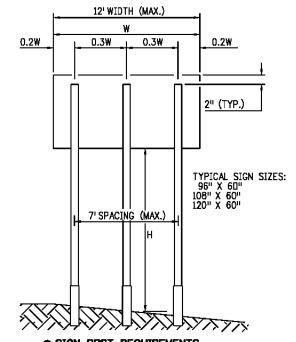
• SIGN POST REQUIREMENTS

POST TYPE	POST SIZE	MAX. CLEAR HEIGHT, H (FT.)	MAX. SIGN AREA (SF)
SQUARE TUBING	2.25" X 2.25" (12 GA.)	10	10.5
SQUARE TUBING	1.75" X 1.75" (12 GA.)	9	5
SQUARE TUBING	2.00" X 2.00" (12 GA.)	9	8
SQUARE TUBING	2.25" X 2.25" (12 GA.)	9	10.5
Square tubing	1.75" X 1.75" (12 GA.)	8	6
SQUARE TUBING	2.00" X 2.00" (12 GA.)	8	9
SQUARE TUBING	1.75" X 1.75" (12 GA.)	7	7
SQUARE TUBING	2.00" X 2.00" (12 GA.)	7	10

* SINGLE POST SHALL BE PLACE IN THE CENTER OF THE SIGN

SINGLE POST INSTALLATION

(TOTAL SIGN AREA NOT TO EXCEED 10.5 SF)



• SIGN POST REQUIREMENTS

POST TYPE	POST SIZE	MAX. CLEAR HEIGHT, H (FT.)	MAX. SIGN AREA (SF)
△U-CHANNEL	3 LB./F⊺.	11	36
△ SQUARE TUBING	2,50" X 2,50" (10 GA.)	9	4 5
△SQUARE TUBING	2.50" X 2.50" (10 GA.)	7	50
O SQUARE TUBING	2.50" X 2.50" (10 GA.)	11	36
O SQUARE TUBING	2.50" X 2.50" (10 GA.)	9	45

TRIPLE POST INSTALLATION (TOTAL SIGN AREA NOT TO EXCEED 50 SF)

W (12' MAX.) 0.6W 0.2W 0.2W 0.2W 0.6W 0.2W 0.6W 0.2W 0.2W 2" (TYP.) 2" (TYP.) 2" (TYP.) TYPICAL SIGN SIZES: 48" X 48" TYPICAL SIGN SIZES: TYPICAL SIGN SIZES: 72" X 60" 96" X 48" I SPACING

• SIGN POST REQUIREMENTS

POST TYPE	POST SIZE	MAX. CLEAR HEIGHT, H (FT.)	MAX. SIGN AREA (SF)
SQUARE TUBING	2.25" X 2.25" (12 GA.)	11	13
square tubing	2.25" X 2.25" (12 GA.)	9	15
SQUARE TUBING	2.25" X 2.25" (12 GA.)	8	16
SQUARE TUBINĞ	2.25" X 2.25" (12 GA.)	7	20
△ U-CHANNEL	3 LB./FT.	11	25
△ U-CHANNEL	3 LB./FT.	9	30
▲ SQUARE TUBING	2.50" X 2.50" (10 GA.)	7	36

DOUBLE POST INSTALLATION

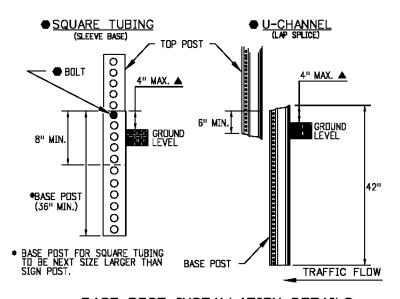
(TOTAL SIGN AREA NOT TO EXCEED 30 SF)

GENERAL NOTES

- ALL SQUARE TUBING SIGN POST REQUIREMENTS ARE BASED ON A 10 OR 12-GAUGE THICKNESS, ASTM A570 GRADE 50 STEEL, A MINIMUM YIELD STRENGTH OF 60,000 PSI AND A 70 MPH WIND LOAD ALL U-CHANNEL SIGN POSTS REQUIREMENTS ARE BASED ON A MINIMUM YIELD STRENGTH OF 80,000 PSI AND 85 MPH WIND LOAD.
- 2. STEEL POSTS, BASE POSTS, AND SLIP BASES FOR ALUMINUM PANEL SIGNS SHALL BE SELECTED FROM THE COOT APPROVED PRODUCT LIST.
- 3. BASE POSTS SHALL NOT EXTEND MORE THAN 4" ABOVE GROUND LEVEL AND SHALL BE OF THE SAME WEIGHT/GAUGE AND TYPE AS THE SIGN POST.
- INTERMIXING OF U-CHANNEL AND SQUARE TUBING POSTS, POSTS OF DIFFERENT WEIGHTS/GAUGES OR PRODUCT BRANDS IS PROHIBITED.
- 5. SUPPLEMENTAL SIGNS SHALL NOT BE ATTACHED DIRECTLY TO PRIMARY PANELS.
- 6. SPACING BETWEEN SUPPLEMENTAL PANELS AND PRIMARY PANELS SHALL NOT EXCEED 6".
- 7. SIGN PANELS PLACED PARALLEL TO TRAFFIC SHALL BE MOUNTED ON A MULTI-DIRECTIONAL BREAKAWAY SYSTEM. (SEE STANDARD PLAN S-630-4, SHEET 2)
- AN APPROVED SLIP BASE IS REQUIRED WITH THE DOUBLE POST AND TRIPLE POST INSTALLATION. (SEE STANDARD PLAN S-630-4, SHEET 2).
- SEE MANUFACTURER'S DRAWINGS FOR SPECIFIC ASSEMBLY INFORMATION (POST-TO-BASE POST OVERLAP), INCLUDING TYPES OF NUTS, BOLTS, WASHERS, AND OTHER PARTS REQUIRED FOR PRODUCT USE.
- 10. LAP-SPLICE OR MULTI-DIRECTIONAL SLIP BASE MAY BE USED. SEE STANDARD PLAN S-630-4, SHEET 2.

LEGEND

- SEE GENERAL NOTE 1.
- ▲ SEE GENERAL NOTE 4.
- △ SEE GENERAL NOTE 8.
- SEE GENERAL NOTE 9.
- O SEE GENERAL NOTE 10.



BASE POST INSTALLATION DETAILS

FOR SQUARE TUBING AND U-CHANNEL SYSTEMS

Computer File Information		Sheet Revisions	
Creation Date: 07/04/12		Date:	Comments
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Troffic & Sofety Engineering

MKB

STEEL SIGN SUPPORT (TEMPORARY) **INSTALLATION DETAILS**

STANDARD PLAN NO. S-630-4

Standard Sheet No. 1 of 2

Issued By: Traffic & Safety Engineering Branch July 31, 2019

Project Sheet Number:

